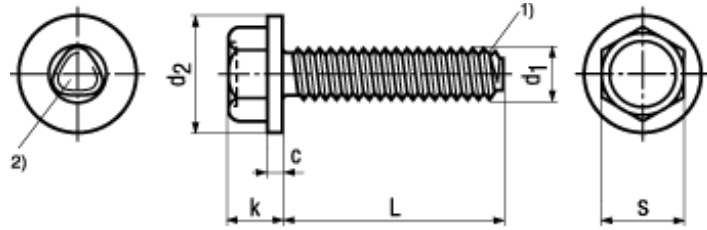


~DIN 7500 D 450-550 HV



1) Tapered thread end max. 4P  
2) Trilobular

<b>BN 3326</b>
<b>Hex head thread forming screws</b>
~type D, metric thread, with flange
Steel case-hardened 450-550 HV
zinc plated blue, waxed
• ~UNI 8111

**!** ISO 4042  
Fasteners hardness  $\geq 320$  HV with electroplated coatings:  
Susceptible to hydrogen embrittlement!  
Further notice to residual risks can be found in the introduction section.

**i** Application: steel, aluminum, aluminum die-casting, zinc, zinc die-casting, non ferrous materials.  
A technical brochure is available on request.

Article#	d <sub>1</sub>	d <sub>2</sub> max.	k max.	c max.	s	L
1540831	M4	8,9	4,23	0,65	7	6
1540858						8
1540866						10
1540874						12
1540882						16
1540890						20
1540904						25
1540912						30
1540920	M5	10,4	5,25	0,8	8	8
1540939						10
1540947						12
1540955						16
1540963						20
1540971						25
1540998						30
1541005	M6	13	6,25	1,05	10	10
1541013						12
1541021						16
1541048						20
1541056						25
1541064						30
8005966						40

Article#	d <sub>1</sub>	d <sub>2</sub> max.	k max.	c max.	s	L
3642328	M8	17	8,35	1,35	13	12
1371479						16
1371487						20
1371495						25
1371509						30
3642329						40